What is claimed is:

- 1. A cleaning composition comprising: an emulsion comprising a polar co-solvent, a non-polar co-solvent; and, an alkylamine dispersed throughout the emulsion.
- 2. The cleaning composition of claim 1, wherein the alkylamine is present in an amount effective to prevent inversion of the emulsion.
- 3. The cleaning composition of claim 1 wherein the alkylamine comprises a linear amine C_6 to C_{16} in length.
- 4. The cleaning composition of claim 1 wherein the alkylamine comprises at least one of hexylamine, octylamine, decylamine, dodecylamine, hexyldecylamine, or (CH₃)₃CCH₂ C(CH₃)₂NH₂.
- 5. The cleaning composition of claim 1 wherein the alkylamine comprises n-hexylamine.
- 6. The cleaning composition of claim 1 wherein the alkylamine comprises dodecylamine.
- 7. The cleaning composition of claim 6 wherein the dodecylamine is present in an amount greater than about 90ppm relative to the non-polar co-solvent.
- 8. The cleaning composition of claim 6 wherein the dodecylamine is present in an amount of about 110ppm relative to the non-polar co-solvent.
- 9. The cleaning composition of claim 1 wherein the polar co-solvent comprises water.
- 10. The cleaning composition of claim 1 wherein the non-polar co-solvent comprises a siloxane based co-solvent.
- 11. The cleaning composition of claim 1 wherein the non-polar co-solvent comprises decamethylcyclopentasiloxane.
- 12. The cleaning composition of claim 11 wherein the alkylamine comprises an aminosiloxane.

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- 13. The cleaning composition of claim 12 wherein the aminosiloxane is diendcapped with n-propylamine functionality.
- 14. A cleaning composition comprising:

an emulsion comprising water and decamethylcyclopentasiloxane; wherein a linear amine C_6 to C_{16} in length is present in an amount effective to prevent inversion of the emulsion.

15. A method for preventing gel formation comprising:

providing an emulsified cleaning composition comprising a siloxane based non-polar co-solvent and water;

adding an alkylamine to the emulsified cleaning composition in an amount effective to prevent inversion of the emulsion;

washing articles in the emulsified cleaning composition with the alkylamine.

- 16. The method for preventing gel formation of claim 15 wherein the alkylamine comprises a linear amine C_6 to C_{16} in length.
- 17. The method for preventing gel formation of claim 15 wherein the alkylamine comprises dodecylamine.
- 18. The method for preventing gel formation of claim 17 wherein the dodecylamine is present in an amount greater than about 90ppm relative to the non-polar co-solvent.
- 19. A method for pre-treating a stained article and subsequently laundering the article comprising:

applying a cleaning composition in the form of a gel comprising an emulsion of a polar co-solvent and a siloxane-based non-polar co-solvent, and a detergent to the article;

allowing the cleaning composition to penetrate the stain; and laundering the article in a siloxane based cleaning composition comprising an alkylamine.

- 20. The method of claim 19 wherein the alkylaime is present in an amount greater than 90ppm based on the amount of siloxane.
- 21. The method of claim 19 wherein the polar co-solvent is ammonium hydroxide.
- 22. The method of claim 19 wherein the polar co-solvent is water.

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- 23. The method of claim 22 wherein the siloxane based cleaning composition further comprises an emulsion comprising a siloxane-based fluid and water.
- 24. The method of claim 23 wherein the siloxane-based fluid comprises decamethylcyclopentasiloxane.